

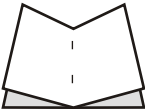

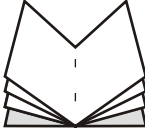









PRODUCT SPECIFICATION

Size (Close Side - mm)	Orientation	Paper Type (Cover & Content)	Print Side	Print Colour (Front & Back)	Finishing		
					Cover		Content
					Compulsory	Optional	Optional
Standard A6 (105mm x 148mm) A5 (148mm x 210mm) A4 (210mm x 297mm) B5 (176mm x 250mm)	Portrait - A6 - A5 - A4 - B5 Landscape - A5	Simili Paper - 80gsm - 100gsm Gloss Art Paper - 85gsm - 100gsm - 130gsm - 150gsm Matte Art Paper - 100gsm - 130gsm - 150gsm *Gloss Art Card (2 sides coated) - 230gsm - 260gsm *Gloss Art Card only applicable for 4C printing.	<u>Cover</u> 1 side / 2 sides <u>Content</u> 2 sides	<u>Cover</u> - 1C + 0 - 1C + 1C <u>Content</u> - 1C + 1C <u>Cover</u> - 2C + 0 - 2C + 2C <u>Content</u> - 1C + 1C - 2C + 2C <u>Cover</u> - 4C + 0 - 4C + 4C <u>Content</u> - 1C + 1C - 2C + 2C - 4C + 4C	- Folded & Centre Stitching Colour Protective Finishing Choose either one: (Only for card: 1 side / 2 sides) - Overprint Varnish - UV Varnish - Gloss Lamination - Matte Lamination **When choosing 1 side colour protective finishing With 2 sides printing, Gloss Water-Base Varnish will be applied on the other side of the product for free without additional process day.	- Gloss Art Paper 150gsm (1 side / 2 sides) Overprint Varnish / UV Varnish / Gloss Lamination / Matte Lamination - Matte Art Paper 150gsm (1 side / 2 sides) Gloss Lamination / Matte Lamination - Spot UV (Front) Matte Lamination on Front is required (1 side only) - Hot Stamping - 1 side only (front or black) - 6 colour available: gold, silver, green, blue, black, & red - Max 2 colours Area Size: 1) 90mm x 30mm 2) 90mm x 70mm 3) 95mm x 206mm 4) 206mm x 294mm (A4) 5) 144mm x 206mm (A5) 6) 101mm x 144mm (A6) 7) 94mm x 206mm (DL) 8) 186mm x 206mm (2DL)	-Gloss Lamination / Matte Lamination (2 sides) For paper type: - Gloss Art Paper 150gsm - Matte Art Paper 150gsm - Gloss Art Card 230gsm (2 sides coated) - Gloss Art Card 260gsm (2 sides coated) - Overprint Varnish / UV Varnish (2 sides) For paper type: - Gloss Art Paper 150gsm - Gloss Art Card 230gsm (2 sides coated) - Gloss Art Card 260gsm (2 sides coated)



PRODUCT SPECIFICATION

Quantity* (books)	Process Days (excluding order day & receive day)					Pages (including cover)		
	Quantity Process Days	Finishing Process Days						
		Gloss/ Matte Lamination	Overprint Varnish/ UV Varnish	Hot Stamping (1 side - Front)	Spot UV (1 side - Front)			
100 - 10,000	6 days	Add 1 day	+ 2 days	Add 3 days (100 - 10,000)	Add 3 days (100 - 5,000)			
10,100 - 30,000	7 days	Add 2 days		Add 1 day for every additional 10,000 pcs	Add 1 day for every additional 5,000 pcs	8 pages (2 sheets - open size)	12 pages (3 sheets - open size)	16 pages (4 sheets - open size)
30,100 - 70,000	8 days	Add 3 days						
70,100 - 100,000	9 days	Add 4 days				20 pages (5 sheets - open size)	24 pages (6 sheets - open size)	28 pages (7 sheets - open size)
Quantity* (books) 100 - 100,000 booklets Increment quantity is 100 books (ie: 100, 200, 300, 400, 500, 600, 700, ...etc)	How to Calculate Process Days? 1. Process Day = Quantity Process Day + Finishing Process Day 2. When choosing more than 1 finishing, the finishing that require the most number of days, will be the amount of days to add to delivery Example: You order 40,000 books with Gloss Lamination on Cover, UV Varnish on Content.							
	Quantity Process Day 7 Days	+	Finishing Process Day (Require the most number of days) 3 Days (UV Varnish=2days & Gloss Lamination = 3days)	=	Process Day 10 Days	32 pages (8 sheets - open size)	36 pages (9 sheets - open size)	40 pages (10 sheets - open size)
							You can go up to a maximum of 80 pages 80 pages (20 sheets - open size)	
						To see pages available please refer to Paper Material, Finishing & Pages Combination Table (Page 3)		

- Remarks :**
- When choosing 1 side finishing for cover, the finishing will be applied on outer side of cover.
 - Hot Stamping pressure may leave a stamping mark on the back of paper (cover). Hence, members shall notice this risk and EXCARD shall not be held responsible for the stamping mark on the back.
 - All booklet will be folded and center stitched with 2 bullets.
 - To calculate your delivery days, please refer to **Delivery Schedule** at our website.
 - Rush order will be 1 day or 2 days earlier than normal process day. For more information please refer to our website.

Paper Material, Finishing & Pages Combination Table



LITHO-OFFSET BOOKLET STANDARD

PRODUCT SPECIFICATION

Size (Close Size)	Cover	Content	Pages (including cover)		
			Content Without Finishing	Content With Finishing (UV Varnish, Overprint Varnish & Gloss/ Matte Lamination)	
A6 A5 A4 B5	Simili Paper 80gsm	- Simili Paper 80gsm	8 - 76	-	
	Simili Paper 100gsm	- Simili Paper 80gsm - Simili Paper 100gsm	8 - 72 8 - 64	- -	
	Gloss Art Paper 85gsm	- Gloss Art Paper 85gsm	8 - 80	-	
	Gloss Art Paper 100gsm	- Gloss Art Paper 85gsm, 100gsm	8 - 80	-	
	Gloss Art Paper 130gsm		- Simili Paper 80gsm	8 - 72	-
			- Gloss Art Paper 85gsm, 100gsm	8 - 80	-
			- Gloss Art Paper 130gsm	8 - 72	-
	Gloss Art Paper 150gsm		- Simili Paper 80gsm	8 - 72	-
			- Simili Paper 100gsm	8 - 64	-
			- Gloss Art Paper 85gsm, 100gsm	8 - 80	-
			- Gloss Art Paper 130gsm	8 - 72	-
	Matte Art Paper 100gsm		- Gloss Art Paper 150gsm	8 - 56	8 - 44
			- Matte Art Paper 100gsm	8 - 80	-
	Matte Art Paper 130gsm		- Simili Paper 80gsm	8 - 72	-
			- Simili Paper 100gsm	8 - 64	-
			- Matte Art Paper 100gsm	8 - 80	-
			- Matte Art Paper 130gsm	8 - 60	-
	Matte Art Paper 150gsm		- Simili Paper 80gsm	8 - 72	-
			- Simili Paper 100gsm	8 - 60	-
			- Matte Art Paper 100gsm	8 - 80	-
			- Matte Art Paper 130gsm	8 - 60	-
			- Matte Art Paper 150gsm	8 - 48	8 - 36
	Gloss Art Card 230gsm (2 sides coated)		- Simili Paper 80gsm	8 - 68	-
			- Simili Paper 100gsm	8 - 60	-
			- Gloss Art Paper 85gsm, 100gsm	8 - 80	-
			- Gloss Art Paper 130gsm	8 - 68	-
			- Gloss Art Paper 150gsm	8 - 56	8 - 40
			- Matte Art Paper 100gsm	8 - 76	-
			- Matte Art Paper 130gsm	8 - 56	-
			- Matte Art Paper 150gsm	8 - 44	8 - 36
	Gloss Art Card 260gsm (2 sides coated)		- Gloss Art Card 230gsm (2 sides coated)	8 - 32	8 - 24
			- Simili Paper 80gsm	8 - 68	-
- Simili Paper 100gsm			8 - 60	-	
- Gloss Art Paper 85gsm, 100gsm			8 - 80	-	
- Gloss Art Paper 130gsm			8 - 64	-	
- Gloss Art Paper 150gsm			8 - 52	8 - 40	
- Matte Art Paper 100gsm			8 - 72	-	
- Matte Art Paper 130gsm			8 - 56	-	
- Matte Art Paper 150gsm			8 - 44	8 - 24	
- Gloss Art Card 230gsm (2 sides coated)			8 - 32	8 - 24	
- Gloss Art Card 260gsm (2 sides coated)	8 - 28	8 - 24			

Important :



1.The thicker the booklet, the more the inner pages will creep out (extend out of cover size) when folded. Hence, keep vital elements of the layout for the inner pages away from the edges as much as possible to avoid them being trimmed off.



2.Also, due to nature of center stitching, pages may not open flat, depending on the thickness, size and paper material of the booklet.*



3.Booklet which are smaller and thicker may not close fully.*

***Reject or refund claims regarding these are not applicable.**

Size + Cover + Content + Pages = Your Booklet Combination

*Remark: Paper material for cover page must be same or thicker than content page.